

Work Order ID 59181

Thursday, May 27, 2010 1:16:53 PM



Page 1

Item ID: D3832-5

Accept



Setup Start



Revision ID:

Item Name: Mesh (Lid)

Stop



Start Date: 5/27/2010 Start Qty: 3.00



Cust Item ID:

Required Date: 6/4/2010 Req'd Qty: 3.00



Customer:

Reference:

Approvals: Process Plan:



Date: 10-5-27

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr	Revision Nbr
D3832	Rev A

100



SHEAR

0.00

Shear

Memo

0.00

SAD 10-06-02

(3)

110



QC5- Inspect part completeness to step on W/O

0.00

QC

Memo

0.00

SAD 10-06-02

(3)

120



Identify as per dwg & Stock Location: WA

0.00

Packaging

Memo

0.00

SAD 10-06-02

(3)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130



QC

Quality Control

Operation
Description

QC21- Final Inspection - Work Order Release

Set Up/
Run Hours

0.00

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Memo

0.00

10/06/02 JJ

C2101412

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Picklist Print

Thursday, May 27, 2010 1:16:57 PM

Page 1

Work Order ID: 59181



Parent Item: D3832-5



Parent Item Name: Mesh (Lid)

Start Date: 5/27/2010

Required Date: 6/4/2010

Comments: IPP Rev:A 08-12-01 new issue DD verified by:EC

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F Expanded Metal Flat SS		Purchased		No		100	sf	586.5561	5.8026	18.324		SAD 10-06-01	

	<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
	MAT	586.5561368	
	111956	28	
	112949	12	
	113497	6.34	
	113555	22.2888368	
	114399	108.1523	18.324
	114594	89.775	
	114744	320	

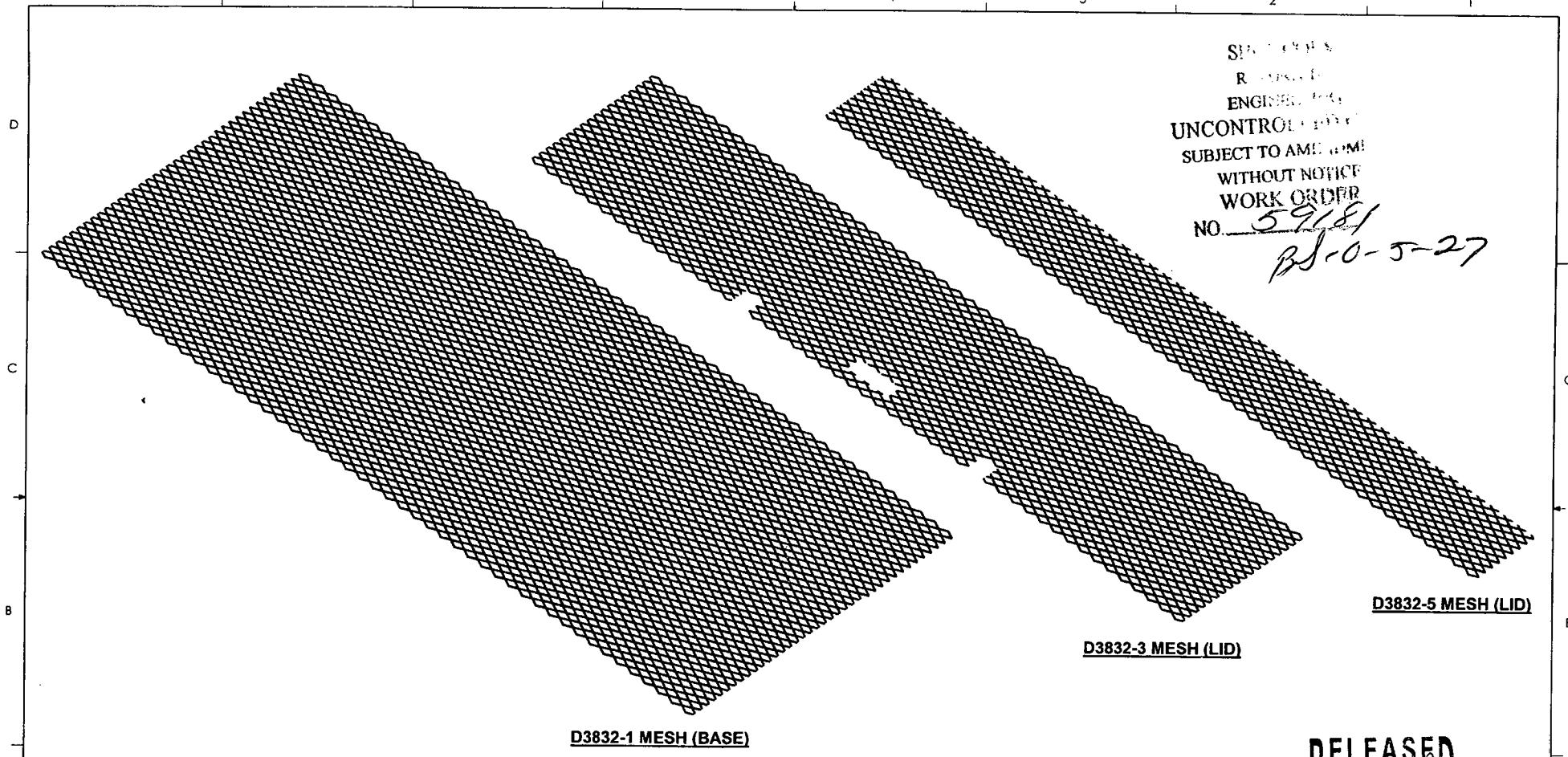
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NOTE: Date & initial all entries

8 7 6 5 4 3 2 1



SPEC. NO.

R. D. SPARKS

ENGINEER, DART

UNCONTROLLED

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 59181

BS-0-5-27

D3832-5 MESH (LID)

D3832-3 MESH (LID)

D3832-1 MESH (BASE)

RELEASED
08/11/08/W

A NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.)

REV.	NEW ISSUE	MB	08.09.30
DESCRIPTION		BY	DATE
DESIGN	JL		
DRAWN			
CHECKED	X		
MFG. APPR.	M		
APPROVED	MW		
DE APPR.			
DRAWING NO.	D3832	REV. A	SHEET 1 OF 3
TITLE	MESH	SCALE	NTS
DATE	08.09.30		

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8 7 6 5 4 3 2 1

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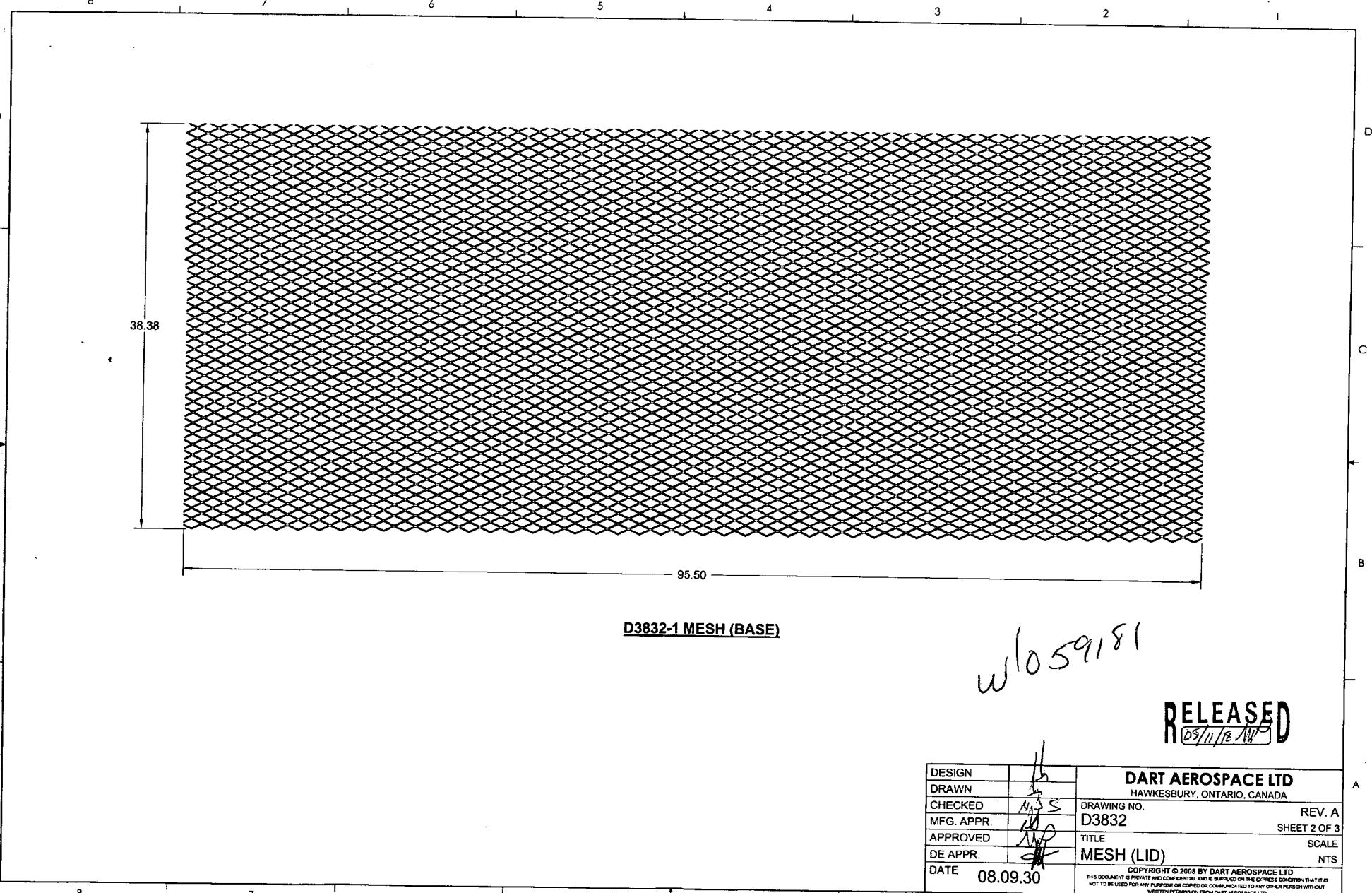
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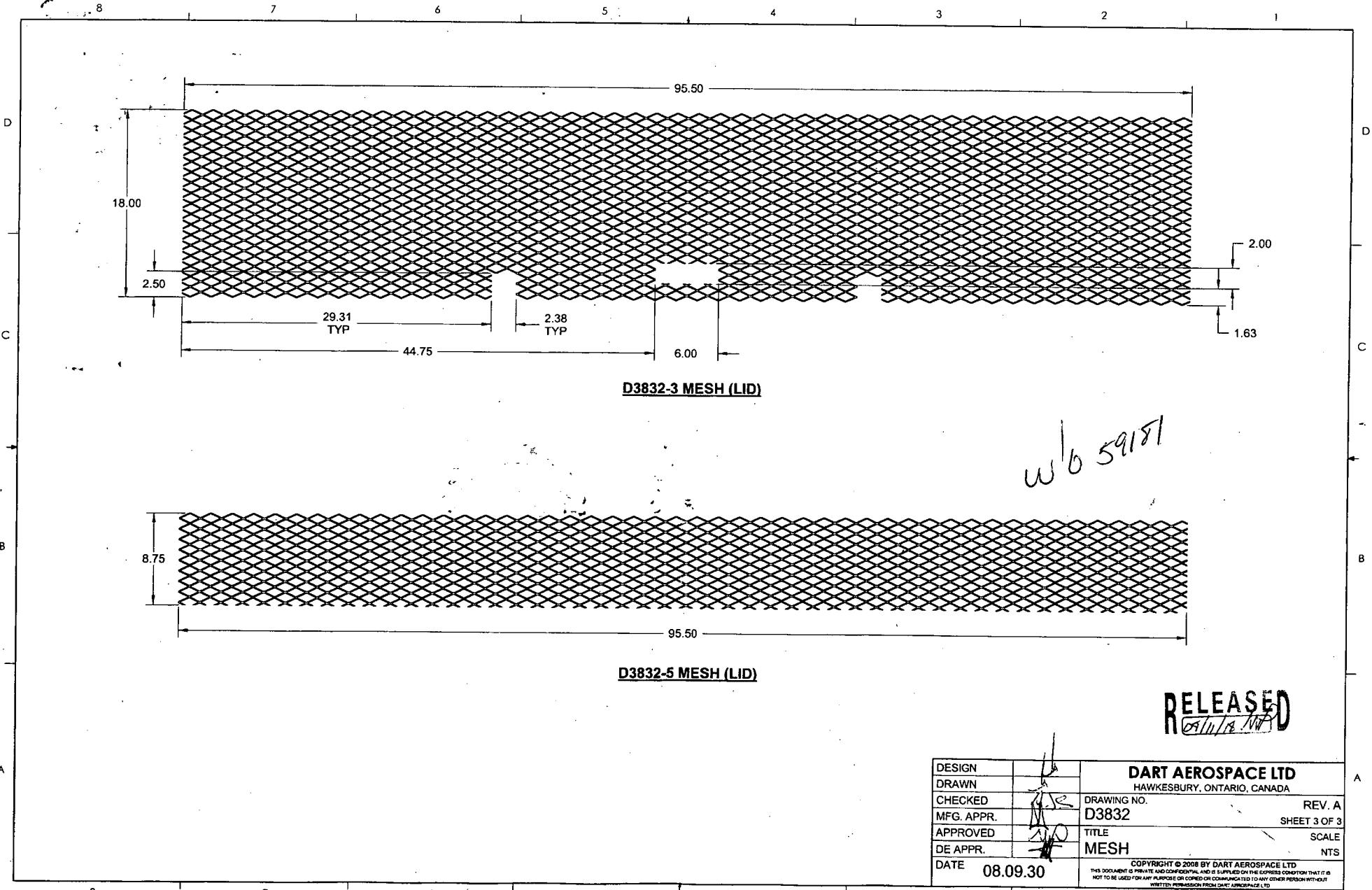


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